

CLAIMS

What is Claimed is:

1. A semiconductor device comprising:
 - a semiconductor layer including an element formation region;
 - 5 an isolation surrounding the sides of the element formation region;
 - source/drain regions provided in the element formation region of the semiconductor layer;
 - a gate dielectric provided on the element formation region;
 - a gate electrode extending from the top of the gate dielectric to above the top of the
 - 10 isolation; and
 - a sidewall provided continuously along sides of the gate electrode and discontinued at part of the sides of the gate electrode excluding part thereof located on the element formation region.
2. The semiconductor device of Claim 1, wherein
 - 15 each of the source/drain regions includes a high-concentration impurity diffusion layer and a low-concentration impurity diffusion layer, and
 - the sidewall is an ion implantation mask for forming the high-concentration impurity diffusion layer.
3. The semiconductor device of Claim 1, wherein
 - 20 part of the sidewall located on the isolation is at least partly removed so that the sidewall is discontinued.
4. The semiconductor device of Claim 1, wherein
 - portions of the gate electrode provided on the isolation include a contact formation region that constitutes a portion in contact with a gate contact and a region that is opposed
 - 25 to the contact formation region across the element formation region.
5. The semiconductor device of Claim 1, wherein
 - the sidewall is provided only on the element formation region and boundary regions

of the isolation with the element formation region.

6. The semiconductor device of Claim 1, wherein

between the sidewall and the gate electrode, at least one of an L-shaped sidewall and an offset spacer layer is interposed.

5 7. The semiconductor device of Claim 1, wherein

the sidewall is made of a silicon nitride film.

8. A semiconductor device comprising:

a semiconductor layer including an element formation region;

an isolation surrounding the sides of the element formation region;

10 source/drain regions provided in the element formation region of the semiconductor layer;

a gate dielectric provided on the element formation region;

a gate electrode extending from the top of the gate dielectric to above the top of the isolation; and

15 a sidewall provided along sides of the gate electrode so that part of the sidewall located on part of the sides of the gate electrode excluding part thereof located on the element formation region partly becomes thinner than part of the sidewall located on the element formation region.

9. The semiconductor device of Claim 8, wherein

20 each of the source/drain regions includes a high-concentration impurity diffusion layer and a low-concentration impurity diffusion layer, and

the sidewall is an ion implantation mask for forming the high-concentration impurity diffusion layer.

10. The semiconductor device of Claim 8, wherein

25 the sidewall is made of a silicon nitride film.

11. A method for fabricating a semiconductor device provided on a substrate including an element formation region formed of a semiconductor layer and an isolation surrounding

the sides of the element formation region, said method comprising the steps of:

(a) forming a gate dielectric on the element formation region;

(b) forming a gate electrode extending from the top of the gate dielectric on the element formation region to above the top of the isolation;

5 (c) forming a sidewall surrounding the sides of the gate electrode;

(d) partly removing part of the sidewall located on a surface region of the substrate excluding the element formation region to discontinue the sidewall; and

(e) implanting ions using the sidewall and the gate electrode as masks after the step (c) or (d), thereby forming first impurity diffusion layers in the element formation region
10 of the semiconductor layer.

12. The method for fabricating a semiconductor device of Claim 11, said method further comprising, between the step (b) and the step (c), the step of implanting ions using the gate electrode as a mask, thereby forming second impurity diffusion layers in the element formation region,

15 wherein in the step (e), first impurity diffusion layers including a higher-concentration impurity than the second impurity diffusion layers are formed, and each pair of the first impurity diffusion layer and the second impurity diffusion layer constitutes a source/drain region.

13. The method for fabricating a semiconductor device of Claim 11, wherein

20 in the step (b), the gate electrode is formed which includes a contact formation region and a region that is opposed to the contact formation region across the element formation region, both regions being located on the isolation, and

in the step (d), the sidewall is at least partly removed in at least one of the regions of the gate electrode located on the isolation.

25 14. The method for fabricating a semiconductor device of Claim 11, wherein

in the step (d), the sidewall is removed excluding its portions provided on the element formation region and boundary regions of the isolation with the element formation

region.

15. The method for fabricating a semiconductor device of Claim 11, said method further comprising, between the step (b) and the step (c), the step of forming at least one of an L-shaped sidewall and an offset spacer layer on the sides of the gate electrode.

5 16. The method for fabricating a semiconductor device of Claim 11 wherein the sidewall is made of a silicon nitride film.

17. A method for fabricating a semiconductor device provided on a substrate including an element formation region formed of a semiconductor layer and an isolation surrounding the sides of the element formation region, said method comprising the steps of:

- 10 (a) forming a gate dielectric on the element formation region;
- (b) forming a gate electrode extending from the top of the gate dielectric on the element formation region to above the top of the isolation;
- (c) forming a sidewall surrounding the sides of the gate electrode;
- (d) partly removing part of the sidewall located on a surface region of the substrate
- 15 excluding the element formation region to partly reduce the thickness of the sidewall; and
- between the step (c) and the step (d), (e) implanting ions using the sidewall and the gate electrode as masks to form impurity diffusion layers in the element formation region.

18. The method for fabricating a semiconductor device of Claim 17, wherein the sidewall is made of a silicon nitride film.

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